



MHT FOODS – PRODUCT SPECIFICATION

Product:	Seville Orange Thick Cut Marmalade
Date:	18/04/2024
Version:	02
Commodity Code:	2007993980
Meursing Code:	7003

Ingredient Declaration

Sugar, Seville Oranges, Gelling Agent: Pectin; Acidity Regulator: Citric Acid.
Prepared with 38g Fruit per 100g. Total Sugar content 71g per 100g.

Nutrition Information

(Typical Values per 100g as sold)

Energy (kJ)	1153
Energy (kcal)	288
Fat (g)	0.1
of which Saturates (g)	0.0
Carbohydrates (g)	71
of which sugars (g)	70
Protein (g)	0.4
Salt (g)	0.01

Product Weight & Dimensions

Product Nett Weight:	340g	Case Gross:	3.57kg
Primary Packaging			
Item	Material	Quantity per case	Individual item weight
Jar	Glass	6	198g
Jar Lid	Metal - Tin	6	7.3g
Jar Label Front	Paper	6	0.4g
Jar Label Back	Paper	6	0.3g
Secondary Packaging			
Item	Material	Quantity per case	Individual item weight
Box	Corrugated Board	1	53.4g
Box Label	Paper	1	0.59g
Box Dimensions (mm):	187 x 126 x 144	Jar Dimensions (mm):	60 x 60 x 143

Allergens

Allergen	Present In Product	Present in Production Facility
Cereals Containing Gluten	✗	✓
Crustacean	✗	✗
Egg	✗	✓
Fish	✗	✓
Peanuts	✗	✗
Soya	✗	✓
Milk	✗	✓
Nuts	✗	✗

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Allergen	Present In Product	Present in Production Facility
Celery	✗	✓
Mustard	✗	✓
Sesame	✗	✗
Sulphur Dioxide / Sulphites	✗	✓
Lupin	✗	✗
Molluscs	✗	✗

Shelf Life and Storage	
Shelf Life from Manufacture	3 years (36 months).
Storage	Unopened: Store in a cool dry place, out of direct sunlight. Opened: Refrigerate after opening and consume within 1 month.

Product Standards	
Appearance	Orange coloured jam, free from any foreign contamination
Flavour	Typical sweet orange jam

Suitability	
Ovo-Lacto Vegetarians	YES
Vegans	YES

Microbiological Standards		
	Target (µg/kg)	Maximum (µg/kg)
Aerobic Colony Count	≤10 ²	1x10 ⁴
E. Coli 0157	Not Detected in 25g	Not Detected in 25g
Bacillus Cereus	≤10 ³	1x10 ⁵
Staphylococcus Aureus	≤20	1x10 ⁴
Salmonella	Not Detected in 25g	Not Detected in 25g
Yeast / Moulds	<20	1x10 ²

Specification Approval		
Specification Completed By:	Name: Lee Ogden	Title: QA Technologist
Signed	<i>L Ogden</i>	
Specification Accepted By:	Name:	Title:
Signed		

If the specification is not returned to MHT Foods/Bramble Foods within 5 working days of submission it is deemed to have been accepted.

Bramble Foods/MHT Foods may change the specification at any time without prior notice to the customer, ensuring that the quality of the product remains the same.

History of amendments

Issue No.	Issue Date	Issued By	Amendments
01	03/10/2022	L. Ogden	New document.
02	18/04/2024	L. Ogden	Document format updated.

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